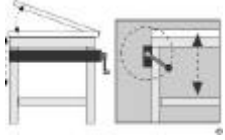







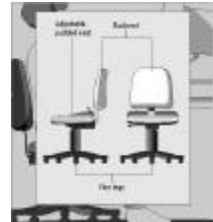


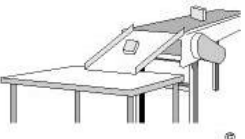



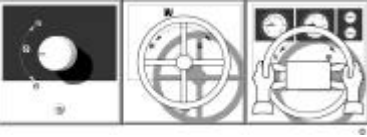
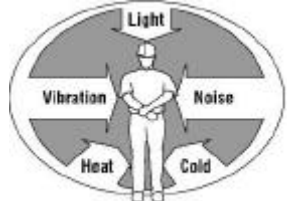


GENERAL WORKSTATION DESIGN PRINCIPLES

(Adapted from NIOSH Elements of Ergonomics Programs – Toolbox Tray 9-A)

Modified by EWI Works – January, 2002

	<p>1. Make the workstation adjustable, enabling both large and small individuals to fit comfortably and reach materials easily.</p>		<p>2. Locate all materials and tools in front of the worker to reduce twisting motions. Provide sufficient workspace for the whole body to turn.</p>
<p>3. Avoid static loads, fixed work postures, and job requirements in which operators must frequently or for long periods of time do the following:</p>			
 <p>Posture</p>		<ul style="list-style-type: none"> Lean to the front or the side. Hold a limb in a bent or extended position 	  <ul style="list-style-type: none"> Tilt the head forward more than 15 degrees. Stand in same position without shifting.
	<p>4. Set the work below elbow height for tasks requiring downward forces and heavy physical effort.</p>		<p>5. Support the limbs: provide elbow, wrist, arm, foot, and back rests as needed and feasible.</p>
<p>6. Provide adjustable, properly designed chairs with the following features:</p>			
	<ul style="list-style-type: none"> Adjustable seat height. Adjustable up and down backrest, including a lumbar (lower-back) support. 	<ul style="list-style-type: none"> A chair that is stable to floor at all times (5-leg base). Padding that will not compress more than an inch under the weight of a seated individual. 	
	<p>7. Allow the workers, at their discretion, to alternate between sitting and standing.</p>		<p>8. Provide floor mats or padded surfaces for prolonged standing.</p>
	<p>9. Use gravity to move materials.</p>		<p>10. Design the workstation so that arm movements are continuous and curved. Avoid straight-line, jerking arm motions.</p>
	<p>11. Design so arm movements pivot about the elbow rather than around the shoulder to avoid stress on the shoulder, neck, and upper back.</p>		<p>12. Design the primary work area so that arm movements or extensions of more than 15 in. are minimized.</p>
	<p>13. Provide dials and displays that are simple, logical and easy to read, reach, and operate.</p>		<p>14. Eliminate or minimize the effects of undesirable environmental conditions such as excessive noise, heat, humidity, cold, and poor illumination.</p>